GENERAL NOTES

- I. All railings shall be fabricated and erected as indicated on the Plans.
- 2. Posts shall be set perpendicular to top of parapet. For post spacing see Plans, (Maximum 8'-0'' Spacing).
- 3. Rails shall be parallel to the grade of the roadway. Rail section shall be attached to as many posts as possible, but not less than three (except where indicated otherwise on Plans).
- 4. The center line of any splice and/or expansion joint shall be located at least 2'-0" away from center line of a post except where indicated otherwise on Plans. Expansion and/or splice joints for each strand of two strand railing shall be placed in the same location and in the same panel.
- 5. Material for rails, posts (including bases), splices and clamp bars shall conform to ASTM B 221, Alloy 6061 T6. Rails shall have a mill finish. Posts shall have a mill finish except that any sawed surfaces shall have a finish comparable to 250 Microinch. Rails and splices shall conform to ASTM B 221, Alloy 6351 T5 for chemical composition only.
- 6. Material for rail end plates shall conform to ASTM B 209, Alloy 6061 T6. Material for cast rail end caps shall meet the requirements of B 108, Alloy SG 70A, S5A; and S7A for chemical composition only.
- 7. Material for anchor studs shall meet the requirements of A 276, Type 304 Stainless Steel, annealed, hot finished, ultimate strength 70 000 psi, 20 percent minimum elongation. Threads may be rolled or cut.
- 8. Material for heavy hex nuts shall conform to ASTM B 211, Alloy 6061 T6 or 6262 T9.
- 9. Material for steel nuts shall conform to ASTM A 307.
- 10. Material for aluminum washers shall be ALCLAD conforming to ASTM B 209, Alloy 6061 T6 or 7075 T6.
- II. Material for rivets shall conform to ASTM B 316, Alloy 6061 T6 and 6053 T61 for chemical composition only, and MIL-R-II50 in all other respects. The rivets shall be button head and cone point and shall be cold driven.
- I2. Bolts may be used in lieu of rivets for connecting post to post base plate. Material for bolts shall be of stainless steel conforming to ASTM A 193 Identification Symbol B8. Nuts shall conform to ASTM A 194 Type 8 or 8 NA. Material for washers shall conform to ASTM A 276, Type 304. Specified Specified torque level for bolts connecting base plate to post shall be 150 to 175 ft·lb. Burr threads by centerpunching at top of nut. Punch marks shall be spaced at 120 degrees.
- I3. Material for clamp bar tap screws and cap screws shall be stainless steel conforming to ASTM A 193, Identification Symbol B8.
- 14. Material for anchor plates shall be steel conforming to ASTM A 709, Grade 36.
- 15. Material for pins shall be Alloy 6061 T6 and pins shall be press fit.
- 16. Post bases shall sit on a single thickness of preformed fabric bearing pad conforming to 910.02.03. The pad shall contact the entire bottom surface of the base plate with not more than $\frac{1}{8}$ inch protruding beyond the base plate on any side.
- 17. Weld metal for the welded base plate shall be 5356 A-I.

	ATTIOTAL		
	C.S. Freedom OFFICE OF B	DIRECTOR RIDGE DEVEL.	
	DATE: 2/23/77 REVISIONS		
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FHWA APPROVAL

DATE: 2-25-77

ADDDOVAL

STATE OF MARYLAND
DEPARTMENT OF TRANSPORTATION
STATE HIGHWAY ADMINISTRATION
OFFICE OF BRIDGE DEVELOPMENT

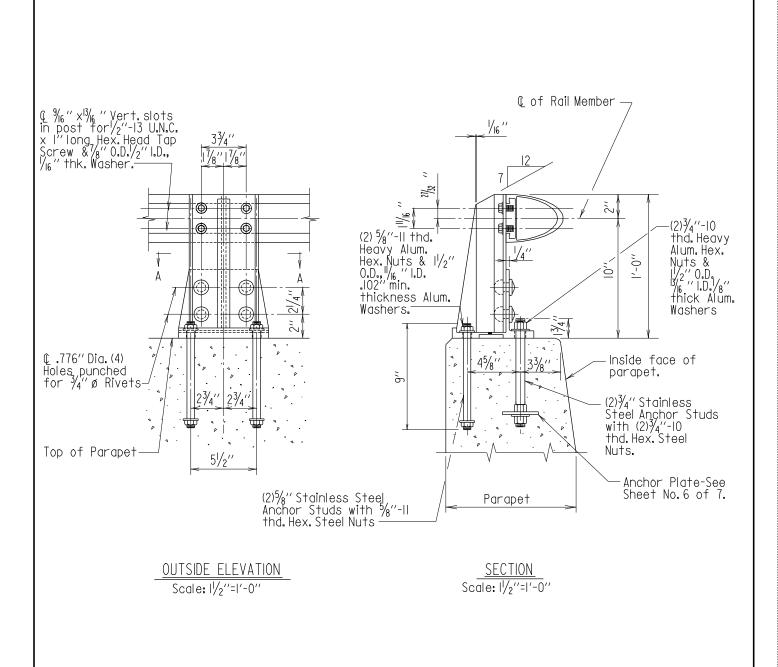
GENERAL NOTES
ALUMINUM BRIDGE RAILING

STANDARD NO. BR-SS(5.01)76-35

JPER-RAIL

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-BARR



Note: For all exposed and/or sawed edges break all edges -(no radius involved).

FHWA APPROVAL

DATE: 2-25-77

APPROVAL		
C.5 Fredrick DIRECTOR OFFICE OF BRIDGE DEVEL		
OFFICE	OF BRIDGE DEVEL.	
DATE:	2/23/77	

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ı	REVISIONS		
ı	SHA	FHWA	
ı	10-19-77	10-19-77	
	6-8-93		
1	11-15-95		

9-24-96

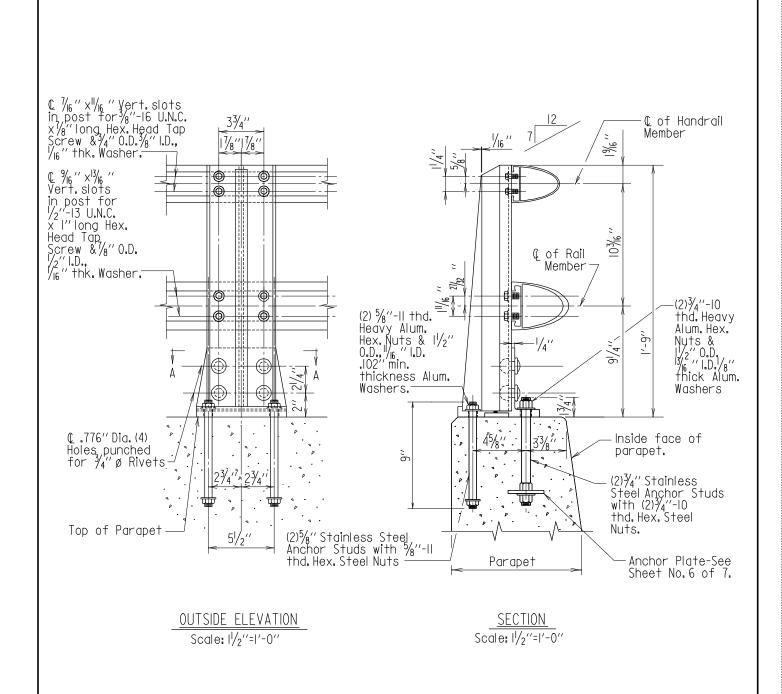
STATE OF MARYLAND DEPARTMENT OF TRANSPORTATION STATE HIGHWAY ADMINISTRATION OFFICE OF BRIDGE DEVELOPMENT

ONE STRAND ALUMINUM BRIDGE RAILING

STANDARD NO. BR-SS(5.01)-76-35

SHEET 2 OF 7

UPER-RAILING



Note: For all exposed and/or sawed edges break all edges -(no radius involved).

APPROVAL		
	Treedom DIRECTOR : OF BRIDGE DEVEL	
DATE:	2/23/77	

REVISIONS

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11-15-95

9-24-96

FHWA APPROVAL

DATE: 2-25-77

STATE OF MARYLAND
DEPARTMENT OF TRANSPORTATION
STATE HIGHWAY ADMINISTRATION
OFFICE OF BRIDGE DEVELOPMENT

TWO STRAND

TWO STRAND ALUMINUM BRIDGE RAILING

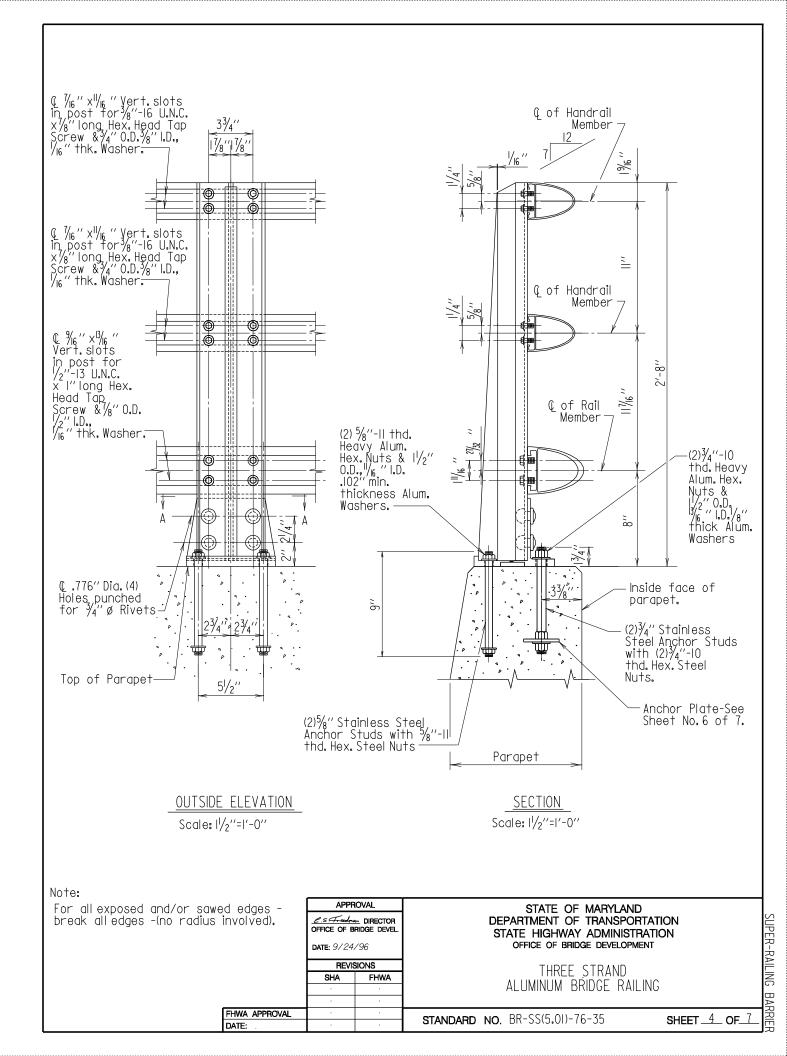
STANDARD NO. BR-SS(5.01)-76-35

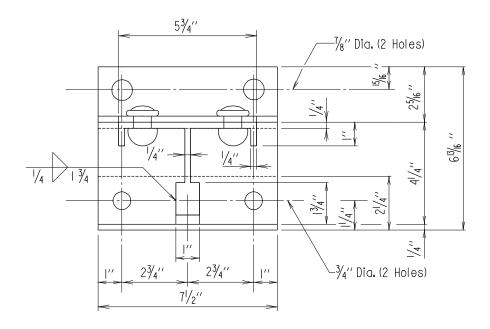
SHEET 3 OF 3

UPER-RAIL

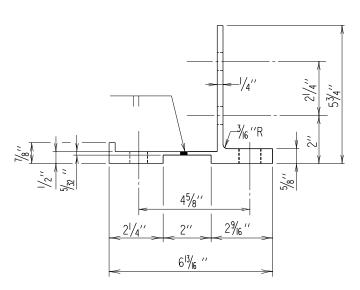
LING

BARRIER





SECTION A-A Scale: 3"=1'-0"



Base plate may be furnished in one piece extrusion, or in two extrusions welded together as shown.

Note: Post not shown.

BASE PLATE DETAIL

Scale: 3"=1'-0"

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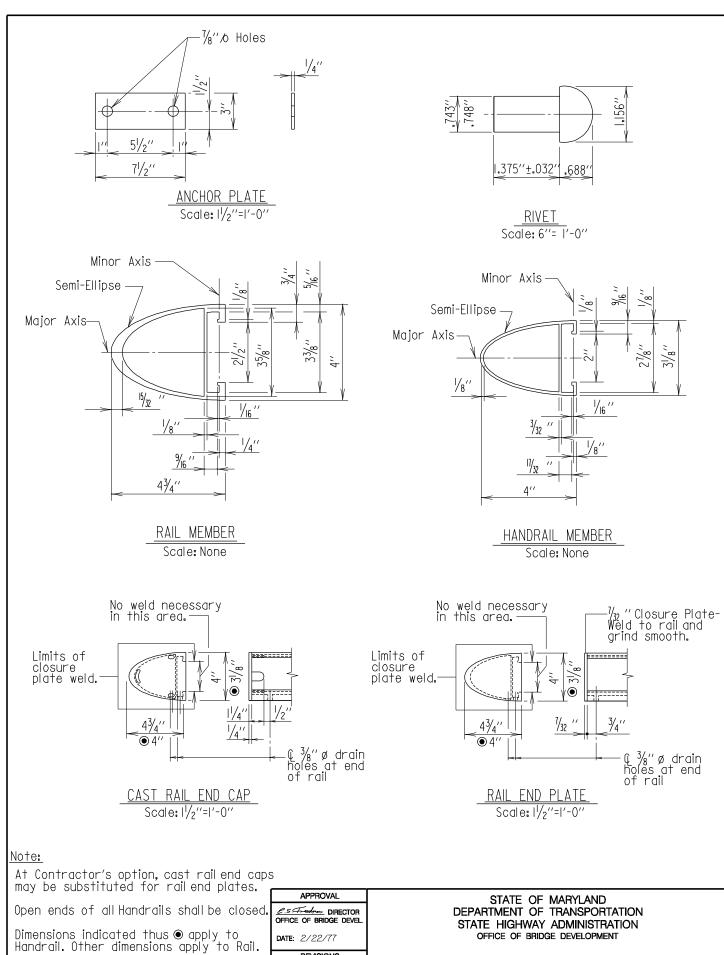
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APPROVAL		STATE OF MARYLAND	
C.S Freedom DIRECTOR		DEPARTMENT OF TRANSPORTATION	
OFFICE OF BRIDGE DEVEL.		STATE HIGHWAY ADMINISTRATION	
DATE: 9/24/96		OFFICE OF BRIDGE DEVELOPMENT	
REVISIONS		BASE PLATE DETAILS	
SHA	FHWA		
5-12-97		ALUMINUM BRIDGE RAILING	

STANDARD NO. BR-SS(5.01)-76-35

SHEET 5 OF

SUPER-RAILING BARRIER



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11-15-95

9-24-96

FHWA APPROVAL

DATE: 2-25-77

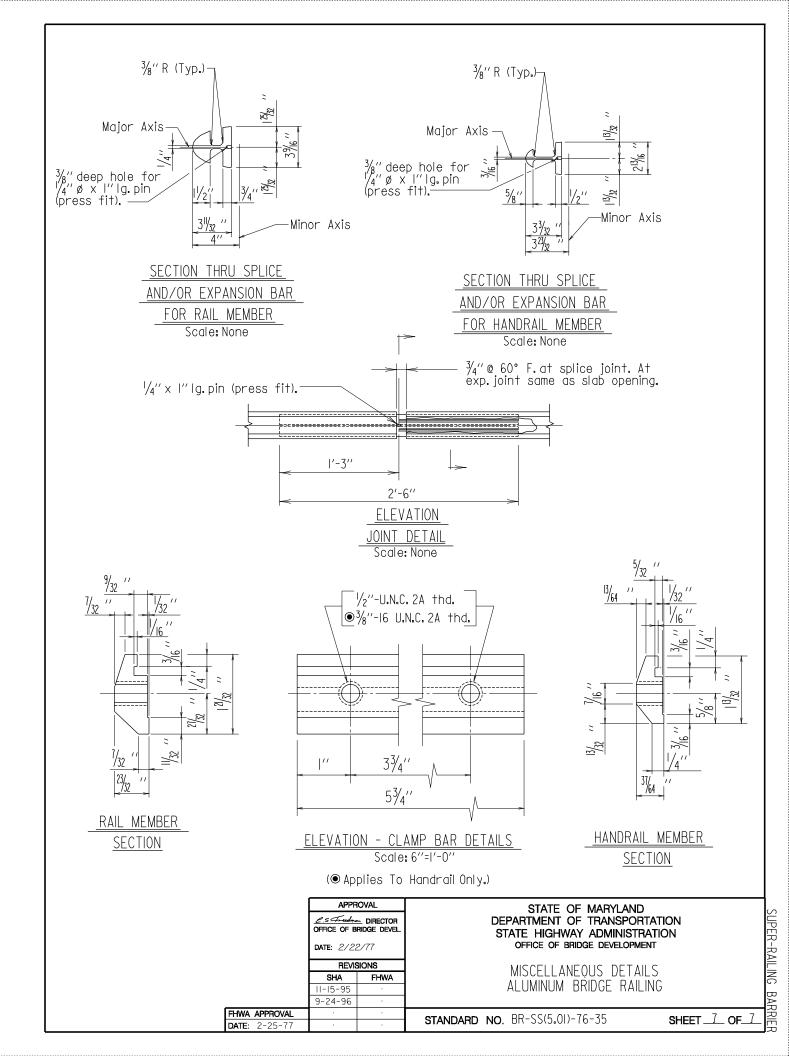
UPER-RAILING BARRIER

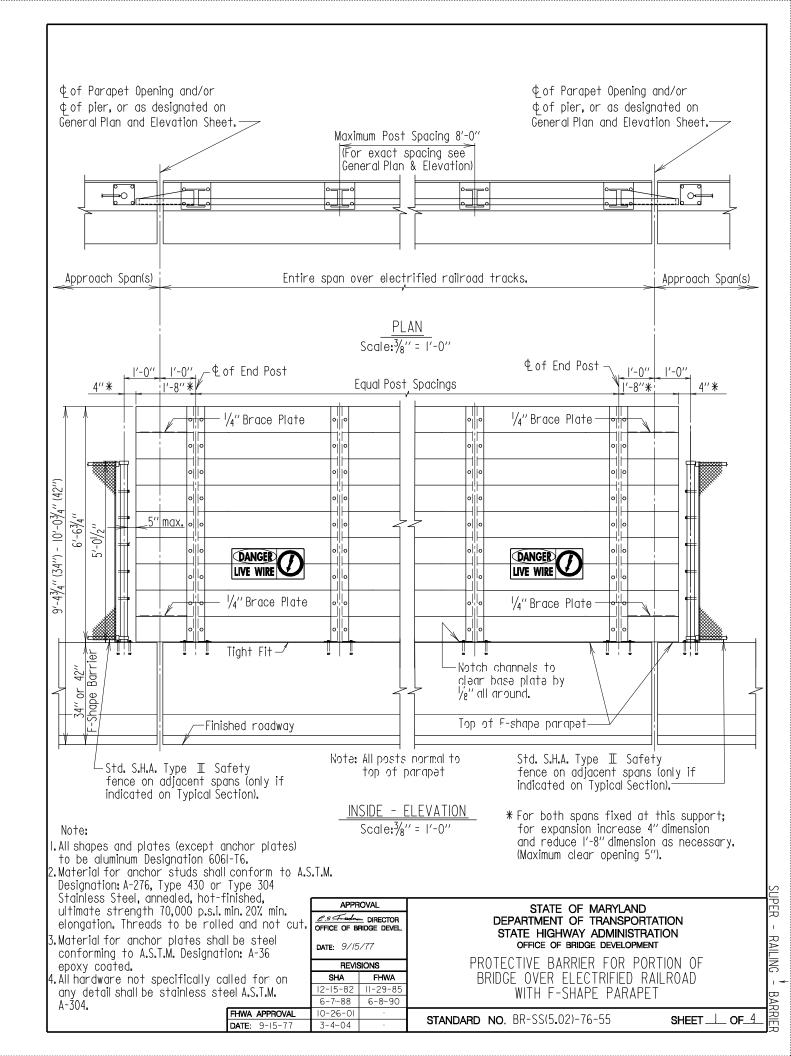
STANDARD NO. BR-SS(5.01)-76-35

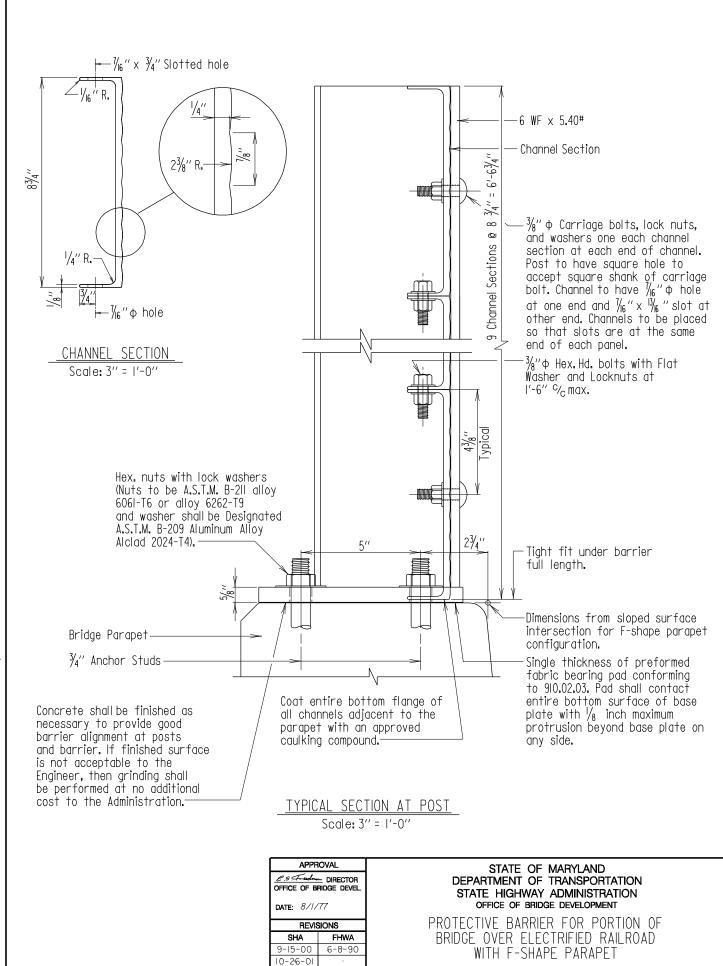
MISCELLANEOUS DETAILS

ALUMINUM BRIDGE RAILING

SHEET 6 OF







FHWA APPROVAL

DATE: 7-21-77

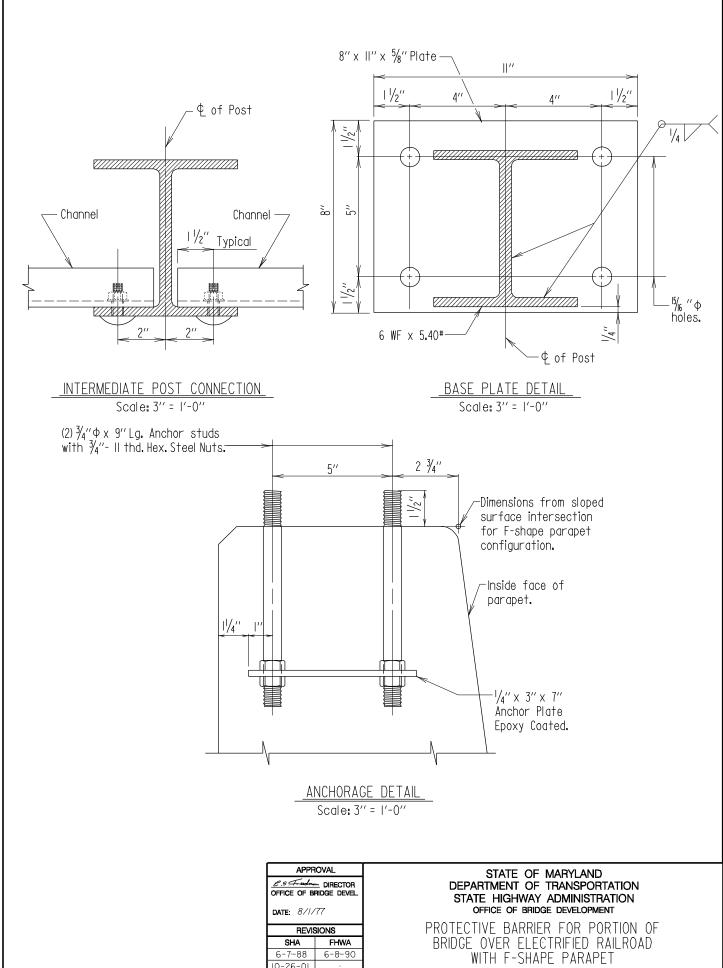
3-4-04

10-9-07

STANDARD NO. BR-SS(5.02)-76-55

UPER - RAILING - BAR

SHEET 2 OF 4



6-7-88

10-26-01

3-4-04

10-9-07

FHWA APPROVAL

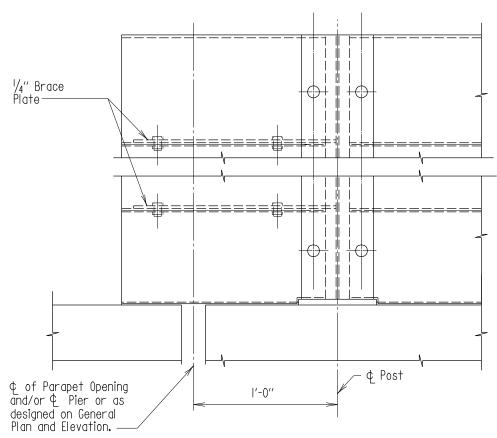
DATE: 6-8-90

6-8-90

STANDARD NO. BR-SS(5.02)-76-55

SHEET 3 OF 4

END POST CONNECTIONS Scale: 3" = 1'-0"



END POST ELEVATION
Scale: 3" = 1'-0"

APPROVAL		
C.S Freedman DIRECTOR OFFICE OF BRIDGE DEVEL.		
DATE: 8/1/	777	
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SHA	FHWA	

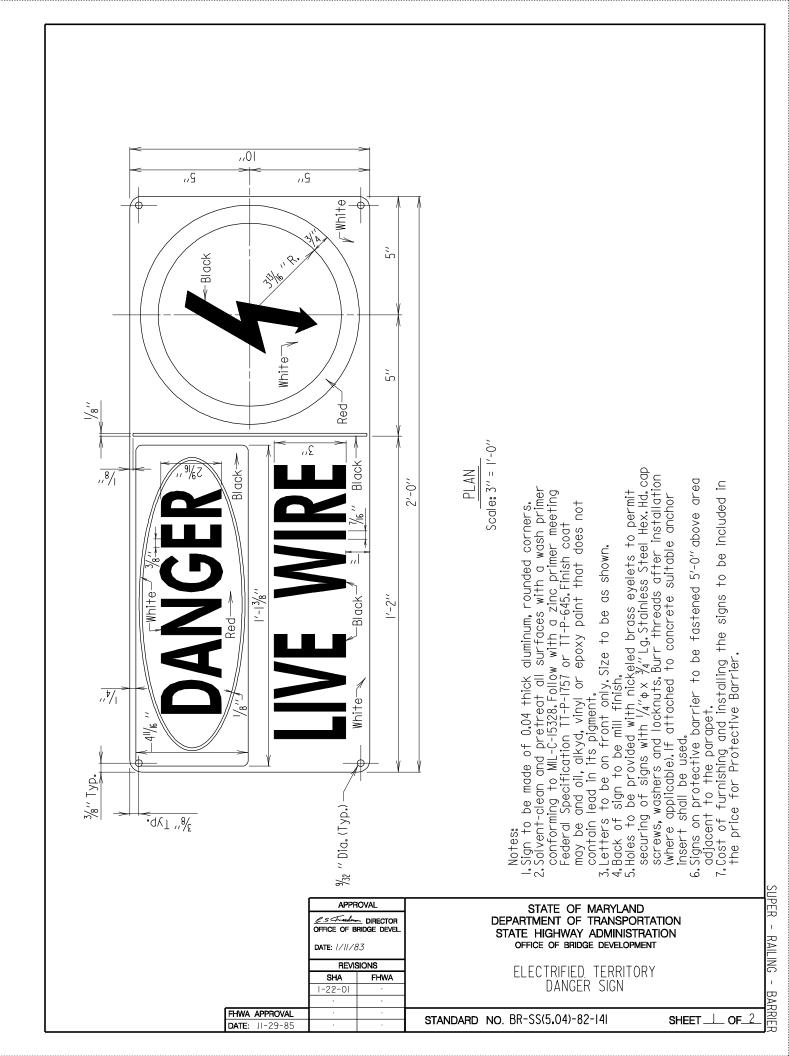
6-8-90 6-8-90

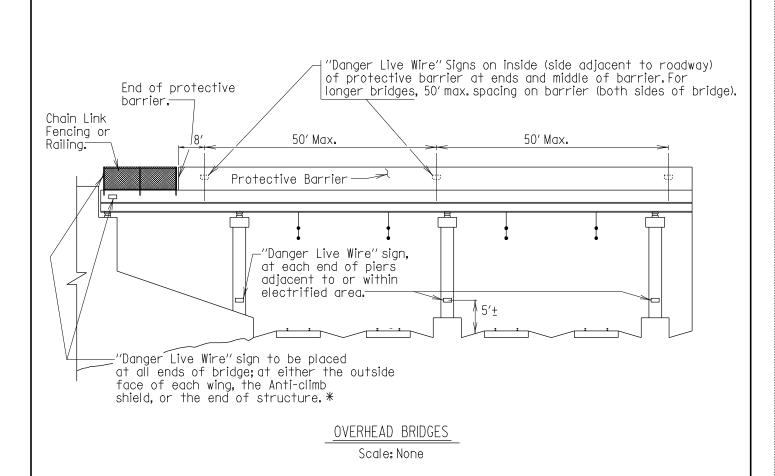
STATE OF MARYLAND
DEPARTMENT OF TRANSPORTATION
STATE HIGHWAY ADMINISTRATION
OFFICE OF BRIDGE DEVELOPMENT

PROTECTIVE BARRIER FOR PORTION FOR BRIDGE OVER ELECTRIFIED RAILROAD WITH F-SHAPE PARAPET

SHEET 4 OF 4

SUPER





*Where structure is of multispan configuration and end of bridge is a considerable distance from electrified areas (over 200' from electrified span) additional signs shall be placed in spans just adjacent to electrified span(s).

DATE: 11-29-85

APPR	IOVAL	STATE OF MARYLAND	
C.S. Freedom DIRECTOR OFFICE OF BRIDGE DEVEL.		DEPARTMENT OF TRANSPORTATION STATE HIGHWAY ADMINISTRATION	
DATE: 1/11/83		OFFICE OF BRIDGE DEVELOPMENT	
REVISIONS		FLECTRIFIED TERRITORY	
SHA	FHWA	ELECTRIFIED. TERRITOR I	

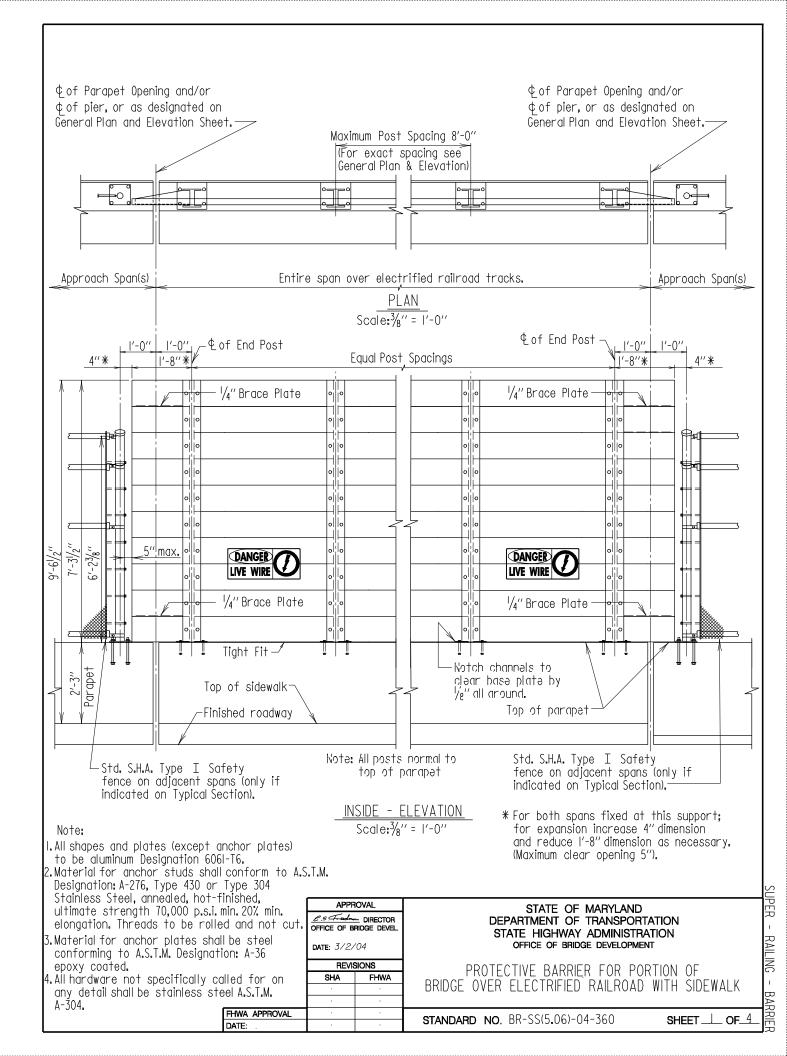
DANGER SIGN FHWA APPROVAL

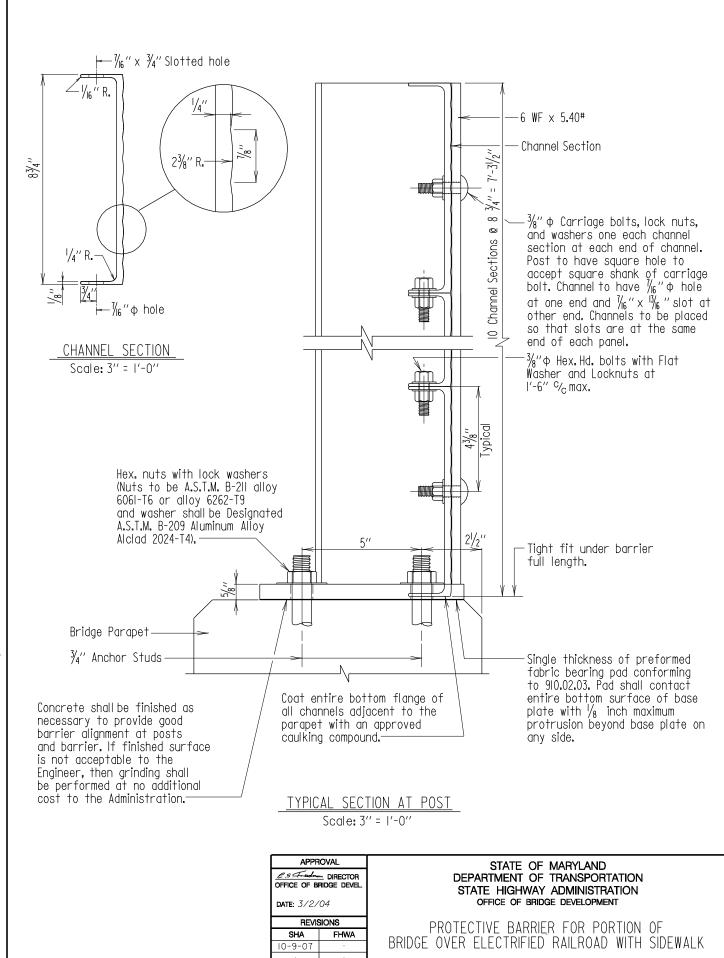
STANDARD NO. BR-SS(5,04)-82-141

SHEET 2 OF 2

<u>;UPER</u>

RAILING





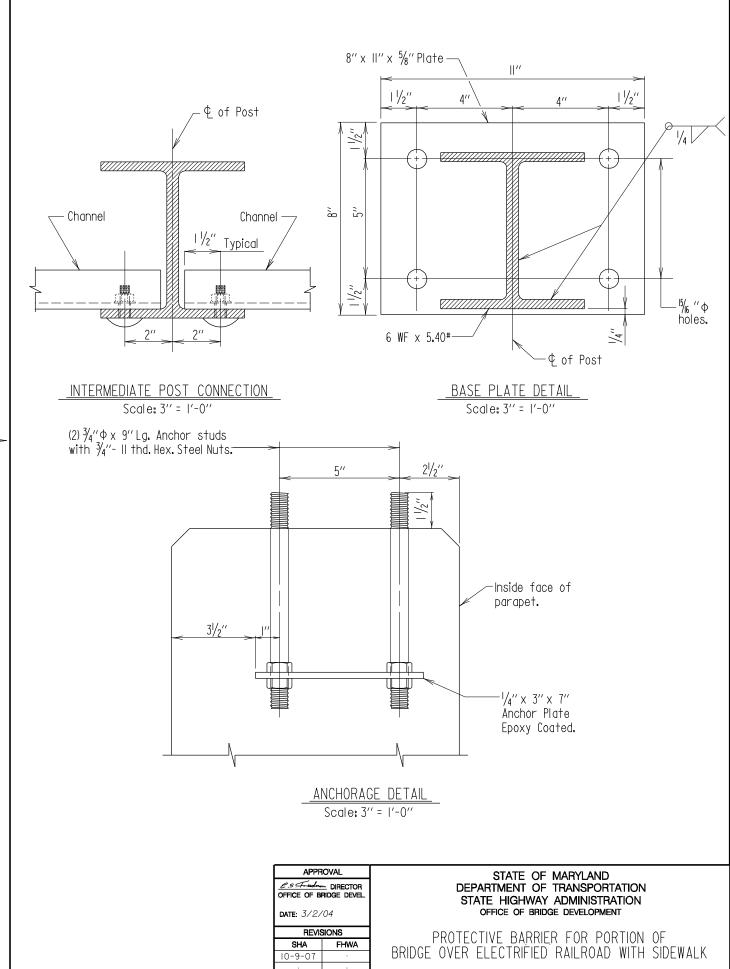
STANDARD NO. BR-SS(5.06)-04-360

FHWA APPROVAL

DATE:

<u>UPER - RAILING - BARRII</u>

SHEET 2 OF 4



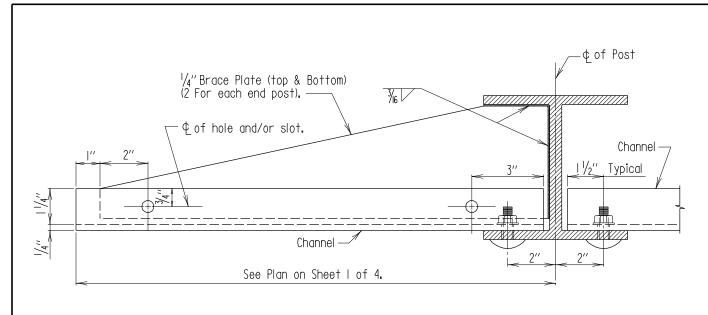
STANDARD NO. BR-SS(5.06)-04-360

FHWA APPROVAL

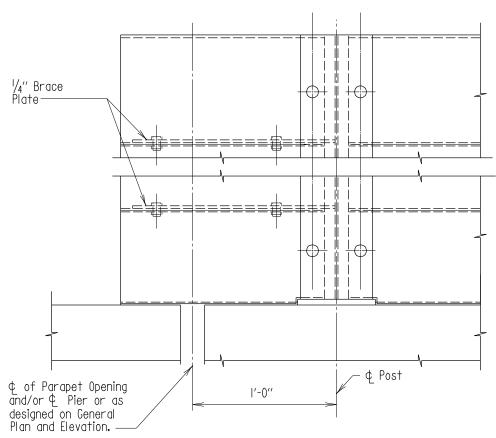
DATE:

JPER-RAILING-BARR

SHEET 3 OF 4



END POST CONNECTIONS Scale: 3" = 1'-0"



END POST ELEVATION
Scale: 3" = 1'-0"

APPROVAL		
C.S. Freedmo		
DATE: 3/2/	′04	
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FHWA APPROVAL

DATE:

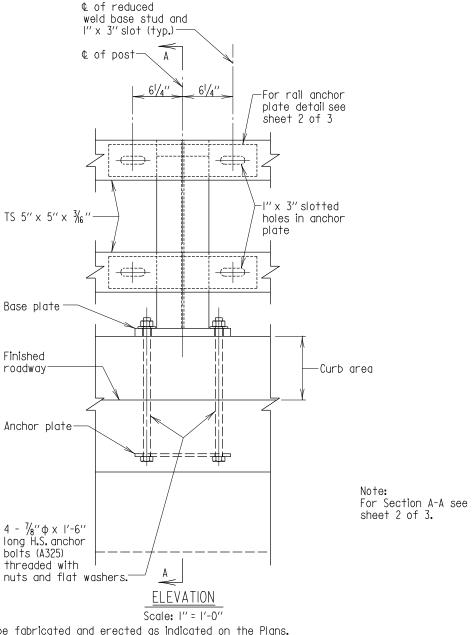
STATE OF MARYLAND
DEPARTMENT OF TRANSPORTATION
STATE HIGHWAY ADMINISTRATION
OFFICE OF BRIDGE DEVELOPMENT

PROTECTIVE BARRIER FOR PORTION FOR BRIDGE OVER ELECTRIFIED RAILROAD WITH SIDEWALK

STANDARD NO. BR-SS(5.06)-04-360

SHEET 4 OF 4

SUPER - RAILING - BARRI



GENERAL NOTES:

- I.All railings shall be fabricated and erected as indicated on the Plans.
- 2. Rails shall be parallel to the grade of the roadway. Rail sections shall be attached to as many posts as possible, but not less than two.
- 3. The center line of any splice and/or expansion joint shall be located at least 2'-0" away from center line of a post except where indicated otherwise on Plans Expansion and/or splice joints for each strand of two strand railing shall be placed in the same location and in the same panel.
- 4.Rail elements shall be square structural tubing in accordance with ASTM A500 Grade B, A618 or A501.
- 5. Steel posts and plates shall conform to ASTM A36 unless otherwise noted.
- 6. Posts shall be set perpendicular to top of curb. For post spacing see Plans (Maximum 10'-0" Spacing).
- 7.All structural steel including fasteners shall be hot-dip galvanized as per ASTM A-123 after fabrication, except as noted.
- 8. All open ends of rails to be capped.

FHWA APPROVAL

DATE:

9. IN SETTING ANCHOR BOLTS BE SURE ENOUGH THREADS ARE EXPOSED SO THAT NUTS CAN BE COMPLETELY ATTACHED.

TL-4 BRIDGE RAILING

For anchor bolt length and curb reinforcing details see standard no. BR-SS(6.59)-07-376 for bridge decks or BR-SS(6.60)-07-377 for precast slab panels.

	APPROVAL 2.5 Contained DIRECTOR OFFICE OF BRIDGE DEVEL DATE: 2/8/07		
	REVISIONS		
	SHA	FHWA	
	11-26-07		

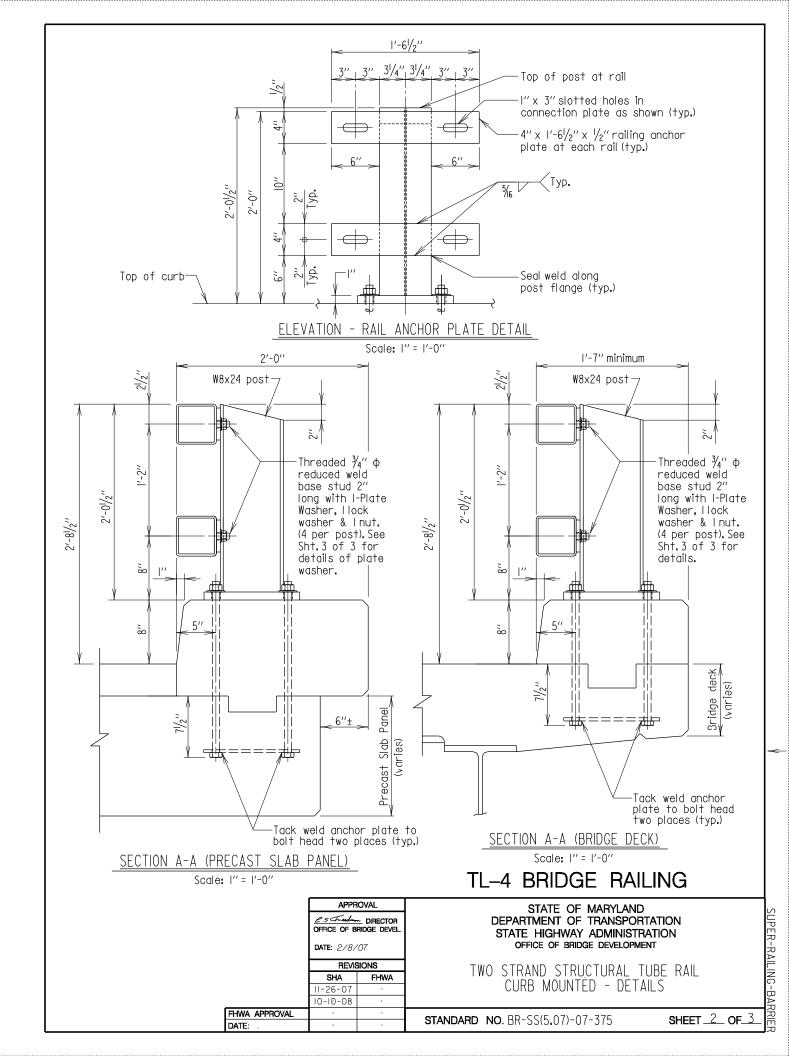
STATE OF MARYLAND DEPARTMENT OF TRANSPORTATION STATE HIGHWAY ADMINISTRATION OFFICE OF BRIDGE DEVELOPMENT

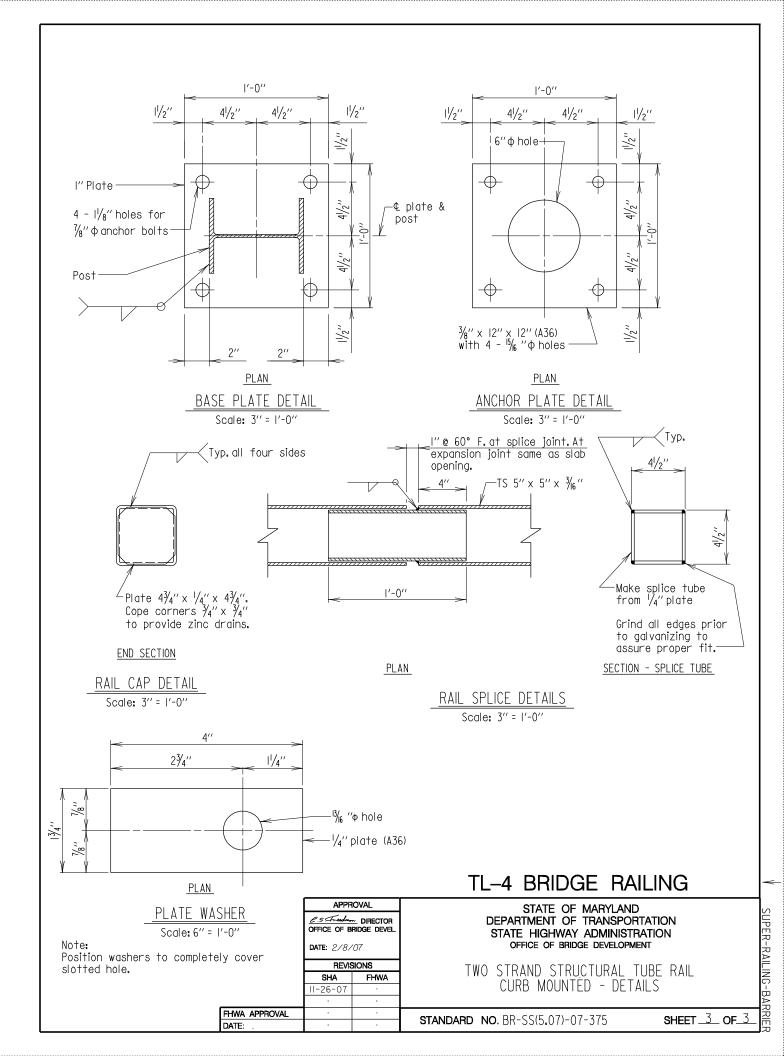
TWO STRAND STRUCTURAL TUBE RAIL CURB MOUNTED - ELEVATION

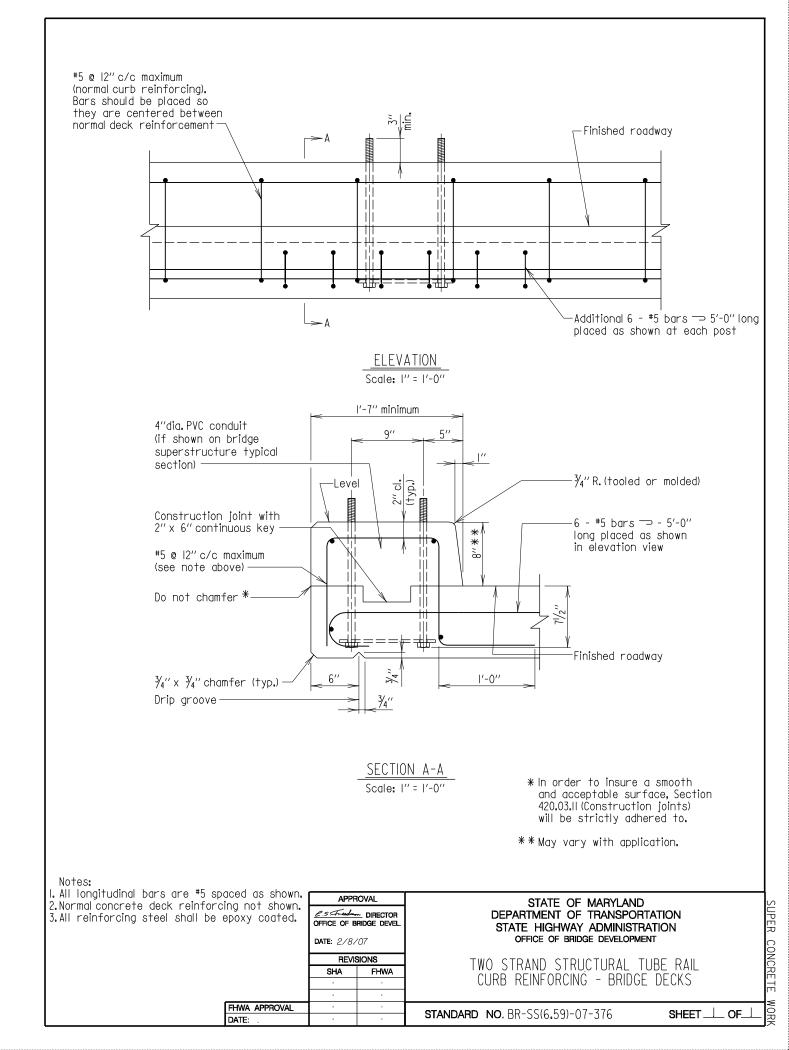
STANDARD NO. BR-SS(5.07)-07-375

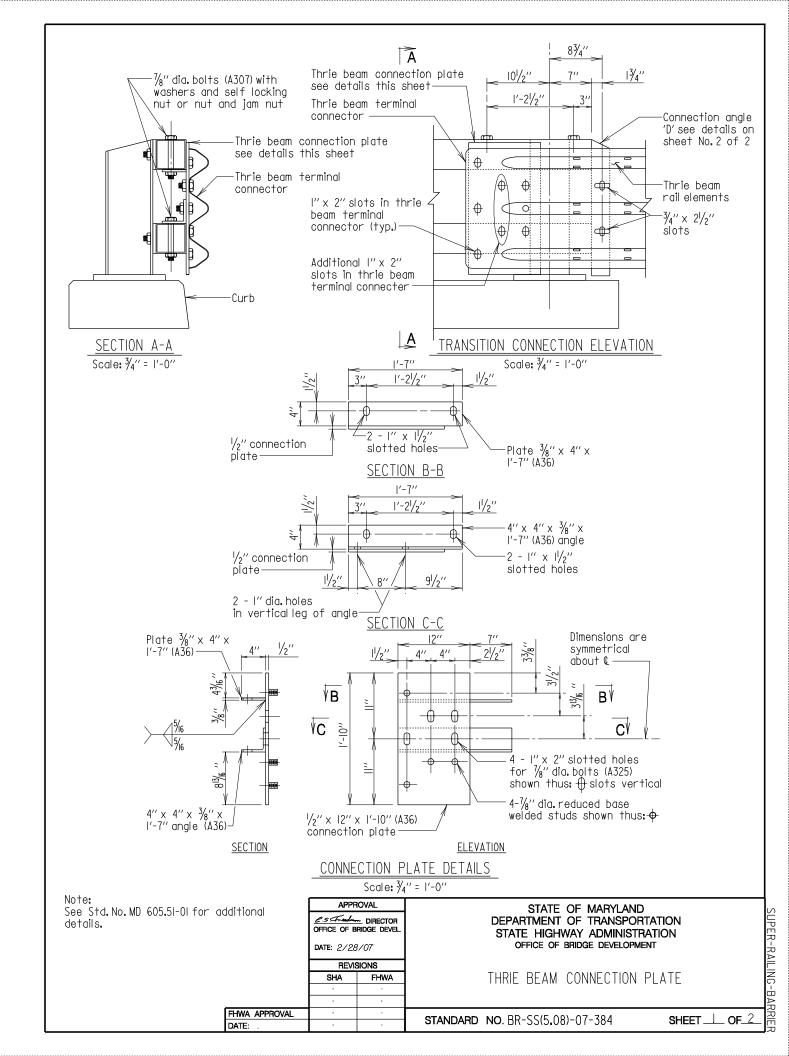
SHEET ____ OF_

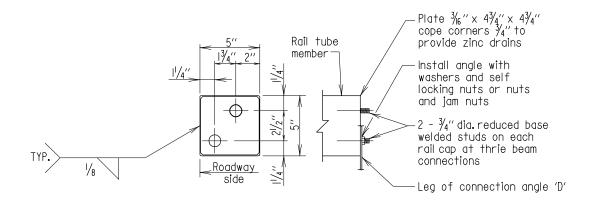
SUPER-RAILING



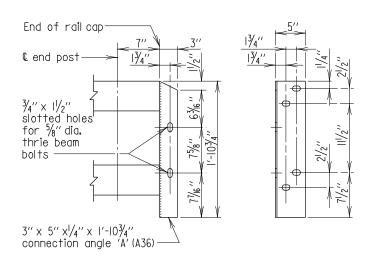








RAIL CAP DETAIL Scale: 3/4" = 1'-0"



CONNECTION ANGLE 'D' Scale: 3/4" = 1'-0"

APPROVAL		STATE OF MARYLAND	
P. S. Treadman, DIRECTOR FFICE OF BRIDGE DEVEL.		DEPARTMENT OF TRANSPORTATION STATE HIGHWAY ADMINISTRATION	
ATE: 2/28/07		OFFICE OF	BRIDGE DEVELOPMENT
REVISIONS			
SHA	FHWA	THRIF RFAM	CONNECTION PLATE

FHWA APPROVAL STANDARD NO. BR-SS(5.08)-07-384

SHEET 2 OF 2

SUPER-RAILING-BARRIER